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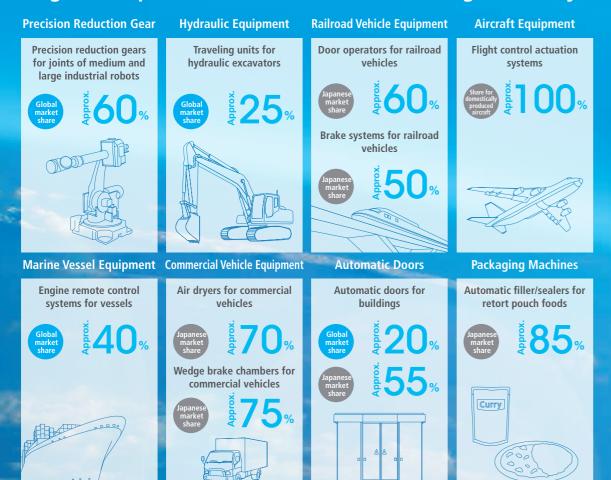


Nabtesco

Our innovative motion control technologies deliver safety, security and comfort in the transport and lifestyle fields

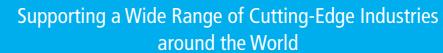
Nabtesco Corporation was founded in 2003 through the merger of Nabco, Ltd. (est. 1925) and Teijin Seiki Co., Ltd. (est. 1944). The move combined Nabco's proven fluid and pneumatic control technologies with the cutting and assembly technologies developed by Teijin Seiki. Since this time, we have been working to build on the technological and business foundation inherited from both companies, with motion control technologies as our core. This focus has enabled us to expand our operations into a wide range of new fields.

Eight core products Nabtesco is contributing to society





Precision Reduction Gear RV™





Nabtesco precision reduction gear RV™ is key components used in the joints of industrial robots, enabling precise movement while maintaining optimum power.

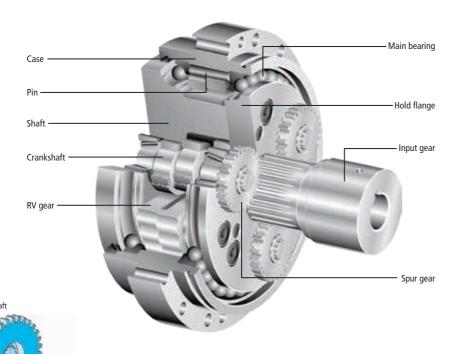
Nabtesco has more than 30 years of experience in this field and currently holds a major share of the global market. We are also actively working to expand applications for our gears into new fields, including machine tools as well as FPD and semiconductor production systems.

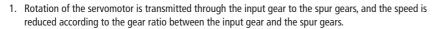
RV Global Business Network



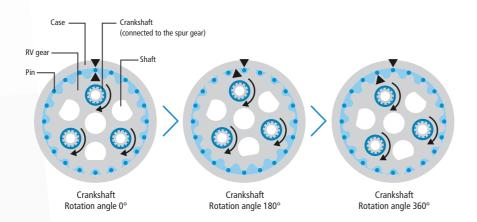
Precision Reduction Gear RVTM Operating Principle

Structure and Features





- 2. The crankshafts rotate at the same speed, as they are directly connected to the spur gears.
- 3. Two RV gears are mounted on crankshafts with needle bearings.
- 4. When the crankshafts rotate, the RV gears rotate eccentrically.
- 5. The pins are arrayed in grooves inside the case. The number of pins is one more than the number of teeth on the RV gear.
- 6. When the crankshafts make one complete rotation, the RV gear teeth rotate one step in the opposite direction.
- 7. The rotation is transmitted to the output shaft via the crankshafts. The rotation speed of the crankshafts is reduced according to the number of pins.
- 8. The total speed ratio is a product of the speed ratio of the 1st and 2nd stage reduction.



2-Stage Reduction Structure

Speed reduction by 1st stage (spur gears) & 2nd stage (pin & gear)

FEATURES & ADVANTAGES		BENEFITS
Changeable speed ratio Wide range of speed ratios with the same outer diameter (low speed ratio – high speed ratio)	•	More compact machine High speed ratio enables smaller servomotor
Low speed rotation of the inner components (the RV gear) Minimal vibration	•	Enhanced machine accuracy Reduced heat build-up
Small input part (input gear) Low inertia	•	Smaller servomotor needed



Pin & Gear Structure

The arrayed pins on the inner side of the case & the RV gears

FEATURES & ADVANTAGES The large number of simultaneous engagement of pins & teeth of the RV gears

Minimal backlash & lost motion (≤ 1 arc.min.)

High shock load resistance (withstands 5 x rated torque)

Enhanced machine accuracy Enhanced machine durability

BENEFITS

BENEFITS



Rolling Contact Structure

Roller bearings

FEATURES & ADVANTAGES

Low friction
Excellent start efficiency
Minimal backlash & lost motion

Energy saving (smaller servomotor)
Sh & lost motion

Energy saving (smaller servomotor)
Enhanced machine accuracy

Low wear
Low material degradation

Easy maintenance
(no backlash adjustment)



Integrated Outer Load Support Bearings Structure

Original angular ball bearings

FEATURES & ADVANTAGES

Large load capacity (no need for additional support structures)
e.g. RS-900A
Allowable thrust load (N): 88 200 N

Allowable thrust load (N): 88,200 N Allowable moment: 44,100 Nm

BENEFITS

Reduced assembly man-hours



Two-sided Support Structure

Crankshafts supported by the shaft & the hold flange

FEATURES & ADVANTAGES

High resistance against force High torsional rigidity Minimal vibration

High shock load resistance (withstands 5 x rated torque)



Enhanced machine accuracy Enhanced machine durability



^{*}Excluding some models

Used in so many places! Precision Reduction Gear RVTM

Our reduction gears are actually installed in most motor-powered machines and equipment.

Yet, since they are usually mounted inside these systems, people seldom have a chance to see them in operation.

The following is a brief introduction to the types of machines and equipment in which our Precision Reduction Gear RV™ is used.







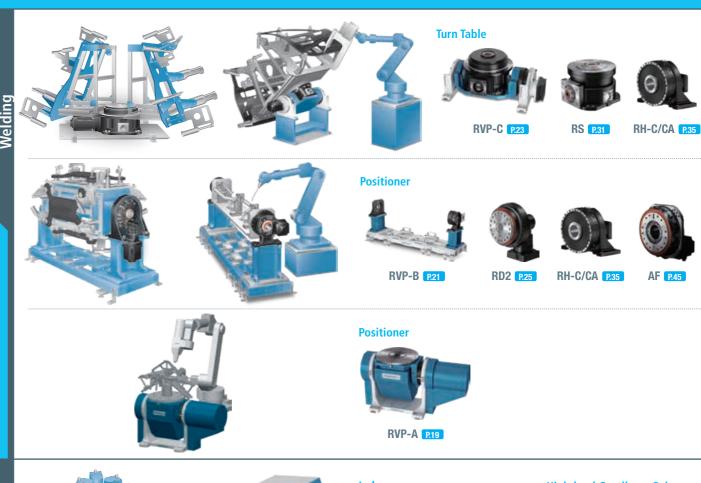


Machine tools



INDEX



























COMPONENT SETS

Recommended for users who are thinking about creating their own free designs, using a single reduction gear with flanges and other items



RV-N

■ 245 to 28,000 Nm P.11

- Solid shaft
- Backlash 1 arc.min.



T 100 to 350 Nm **P.15**



- Backlash 2 arc.min.
- High speed



RV-Original

- Solid shaft
- Backlash 1 arc.min.





- - Solid shaft

No support bearing

GEARHEADS

Recommended for users who need a product that is pre-lubricated and attached to a motor flange, allowing it to be connected to a servomotor for immediate use



T 58 to 3,136 Nm **P.25**

- Solid shaft

- Support for three types of inputs (straight, right angle, pulley)





RH-N 4,900 to 7,000 Nm P.33

- Solid shaft
- Backlash 1 arc.min.



Waterproof application ***

- Waterproof and rustproof
- Equivalent to IP-9K



GH

- **T** 69 to 980 Nm **P.41** 11 to 31.4
- Solid shaft
- Backlash 6 arc.min.
- High speed



Support of high vacuums



RV-C/CA

- Hollow shaft Backlash 1 arc.min.



RV-Z/ZC

T 265 to 12,000 Nm **P.16**

98 to 11,760 Nm P.13

- Solid shaft / hollow shaft Backlash 1 arc.min.



T 58 to 14,700 Nm **P.18**

- Backlash 1 arc.min.



RD_-E

- ii 31 to 185
- Backlash 1 to 2 arc.min.



RD2 Foot Type P29

Base Flange for RD2



RD -C

Hollow shaft

- RS 490 to 8,820 65.4 to 240 ■ 490 to 8,820 Nm P.31
- Hollow shaft

• Backlash 1 to 1.5 arc.min.

Right angle input

1 167 to 1,568 Nm **P.43**



Backlash 1 to 1.5 arc.min.Table type

1 98 to 3,136 Nm **P.27**

• Support for three types of inputs (straight, right angle, pulley)







Hollow shaft



Brake-assisted P40 application

• Right angle input



RA-EA/EC

- Solid shaft
- Backlash 1 arc.min.
- For machine tools

SERVO ACTUATORS

Recommended for users who need a product with an integrated design that is easy to install and operate (includes a servomotor connected to reduction gear)



- **T** 82 to 3,856 Nm **P.45**
- Solid shaft
- Backlash 1 arc.min.
- With servomotor



T 460 to 3,002 Nm **P.45**





- Hollow shaft
- Backlash 1 arc.min.
- With servomotor

POSITIONER UNITS

Recommended for users who are looking for a positioner product that is compatible with all major servomotors and has a wide range of optional parts, enabling it to be used in combined operations with various robots



• Backlash 1 arc.min.

- **1** 980 to 1,600 Nm **P.19**
- 2-axis positioner unit



RVP-B

- 980 to 1,568 Nm P.21
- BBQ positioner unit Backlash 1 to 1.5 arc.min.



- **T** 3,136 to 3,724 Nm **P.23**
- Variable tilt angle turntable unit
- Backlash 1 arc.min.

AGV DRIVE UNITS

Recommended for users who are seeking an AGV drive unit that is compact, thanks to its in-wheel design, yet can handle high loads and that can also be used simply by mounting it in a frame



- **T** 7 to 1,225 Nm **P.47**
- In-wheel design
- Loading capacity of 1,960 to 24,500 N

LUBRICANTS

Lubricants that unlock the true potential of our Precision Reduction Gears RV™



RV GREASE LB00





RV OIL SB150

RV-N







Our top-selling RV reduction gear, with a proven record in the robotics industry

Compact N Series gears deliver great potential!! Based on our RV reduction gears which achieve 10 million units already shipped, the new RV N SERIES models have been made even more compact and lightweight.

FEATURES

Compact body

Lightweight

High accuracy (backlash ≤ 1 arc.min.)

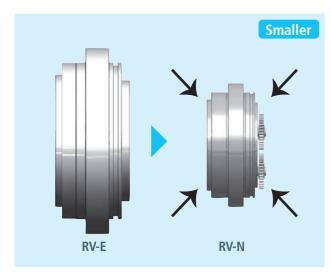
High shock load resistance (withstands 5 x rated torque)

Good accel. performance (up to 2.5 x rated torque)

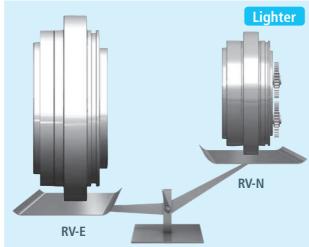


ADVANTAGES

Dimensions 8 to 20% smaller







6-axis robot





SCARA robot

RV-N SPECIFICATION

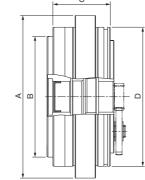
Model RV-	25N	42N	60N	80N	100N	125N	160N	380N	500N	700N	900N	2800N ^{*2}
Standard ratio	41 81 107.66*1 126 137 164.07*1	41 81 105 126 141 164.07*1	41 81 102.17*1 121 145.61*1 161	41 81 101 129 141 171	41 81 102.17*1 121 141 161	41 81 102.17*1 121 145.61*1 161	41 81 102.81*1 125.21*1 156 201	75 93 117 139 162 185	81 105 123 144 159 192.75	105 118 142.44 159 183 203.52*1	137.5 183 248 292.2 316.71*1	273
Rated torque (Nm)	245	412	600	784	1,000	1,225	1,600	3,724	4,900	7,000	9,000	28,000
Allowable acceleration/ deceleration torque (Nm)	612	1,029	1,500	1,960	2,500	3,062	4,000	9,310	12,250	17,500	22,500	70,000
Momentary max. allowable torque (Nm)	1,225	2,058	3,000	3,920	5,000	6,125	8,000	18,620	24,500	35,000	45,000	140,000
Rated output speed (rpm)	15	15	15	15	15	15	15	15	15	15	15	15
Allowable output speed: Duty ratio 40% (reference value) (rpm)	110	100	94	88	83	79	48	27	25	19	23	20
Rated service life (h)	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000
Backlash/Lost motion (arc.min.)	1/1	1/1	1/1	1/1	1/1	1/1	1/1	1/1	1/1	1/1	1/1	2/2
Torsional rigidity (reference value) (Nm/arc.min.)	61	113	200	212	312	334	490	948	1,620	2,600	3,685	15,600
Allowable moment (Nm)	784	1,660	2,000	2,150	2,700	3,430	4,000	7,050	11,000	15,000	12,740	62,000
Allowable thrust load (N)	2,610	5,220	5,880	6,530	9,000	13,000	14,700	25,000	32,000	44,000	39,200	70,400

*1 These speed ratios are indivisible figures. *2 RV-2800N is designed for oil lubrication.

RV-N DIMENSIONS

Model RV-	25N	42N	60N	80N	100N	125N	160N	380N	500N	700N	900N	2800N
A (Ømm)	133	159	183	189	208	221	238	295	325	395	440	720
B (Ømm)	94h7	118h7	140h7	140h7	160h7	160h7	179h7	222h7	253h7	315h7	335h7	560h7
C (mm)	62	65.5	69.5	74	80	80	104	131	137.5	170	195.5	270
D (Ømm)	113h7	136h7	160h7	160h7	179h7	186h7	202h7	252h7	284h7	350h7	364h7	633h8
Weight (kg)	3.8	6.3	8.9	9.3	13	13.9	22.1	44	57.2	102	157	583





RV-C

PRODUCT WEB SITE



RV-CA

A hollow shaft construction that delivers the same high precision, rigidity, torque and load capacity as the RV series

This hollow shaft type of RV precision reduction gear offers better handling thanks to its improved piping and cable layout while maintaining its original compactness and light weight.

It also provides superior torsional and moment rigidity.



Hollow shaft construction Backlash ≤ 1 arc.min. Lost motion ≤ 1 arc.min. Internal main bearing



An addition to the RV-C lineup that does not require a center gear

The CA series' slim structure has been optimized for the rotary axes of robots, helping to reduce equipment widths for greater space savings.

FEATURES

Hollow shaft construction Backlash ≤ 1 arc.min. Lost motion \leq 1 arc.min. Internal main bearing



RV-C SPECIFICATION

RV-C DIMENSIONS

Model RV-	10C	27C	50C	100C	120C	155C	200C	320C	400CS	500C	700CS	900C	1200C
Standard ratio*1	27	36.57 ^{*2}	32.54 ^{*2}	36.75	36.75	33.62 ^{*2}	34.86*2	35.61*2	33.14 ^{*2}	37.34 ^{*2}	33.14 ^{*2}	42.83 ^{*2}	42.83 ^{*2}
Rated torque (Nm)	98	265	490	980	1,176	1,470	1,960	3,136	3,920	4,900	6,860	8,820	11,760
Allowable acceleration/ deceleration torque (Nm)	245	662	1,225	2,450	2,940	3,675	4,900	7,840	9,800	12,250	17,150	22,050	29,400
Momentary max. allowable torque (Nm)	490	1,323	2,450*3	4,900*3	5,880	7,350	9,800*3	15,680	19,600	24,500	34,300	44,100	58,800
Rated output speed (rpm)	15	15	15	15	15	15	15	15	15	15	15	15	15
Allowable output speed: Duty ratio 100% (reference value) (rpm)	80	60	50	40	38.5	30	30	25	15	20	14.5	10	9
Rated service life (h)	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000
Backlash/Lost motion (arc.min.)	1/1	1/1	1/1	1/1	1/1	1/1	1/1	1/1	1/1	1/1	1/1	1/1	1/1
Torsional rigidity (reference value) (Nm/arc.min.)	47	147	255	510	588	735	980	1,960	2,940	3,430	4,375	4,900	5,880
Allowable moment (Nm)	686	980	1,764	2,450	3,920	7,056	8,820	20,580	24,500	34,300	29,400	44,100	44,100
Allowable thrust load (N)	5,880	8,820	11,760	13,720	15,680	17,640	19,600	29,400	34,330	39,200	37,000	51,000	51,000

182 | 222.5 | 250.5 | 250.5 | 293 |

68 72.6 72.6 89

71 71

*1 The speed ratio does not include the input gear (option). *2 These speed ratios are indivisible figures. *3 The value is for the bolt clamping output shaft type.

520

138

347 | 440h7 | 485 |

138 150

102

90

80

RV-C



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_	<u>,</u>	E	



RV-CA SPECIFICATION

Model RV-	260CA	320CA	500CA
Standard ratio	138.75 148 158.57* 170.76*	184.61* 193.84* 210 229.09* 250.90*	221.53 [*]
Rated torque (Nm)	2,548	3,136	5,000
Allowable acceleration/ deceleration torque (Nm)	6,370	7,840	12,500
Momentary max. allowable torque (Nm)	12,740	15,680	25,000
Rated output speed (rpm)	15	15	15
Allowable output speed: Duty ratio 100% (reference value) (rpm)	21	25	10
Rated service life (h)	6,000	6,000	6,000
Backlash/Lost motion (arc.min.)	1/1	1/1	1/1
Torsional rigidity (reference value) (Nm/arc.min.)	1,540	1,960	3,380
Allowable moment (Nm)	12,740	20,580	30,000
Allowable thrust load (N)	24,500	29,400	37,750

* These speed ratios are indivisible figures.

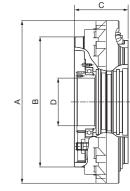
RV-CA DIMENSIONS

Model RV-	260CA	320CA	500CA
A (Ømm)	390h7	450	486
B (Ømm)	315h7	360h7	386h7
C (mm)	148.5	148.5	179
D (Ømm)	130MIN	132MIN	140MIN
Weight (kg)	68.6	92.1	130

RV-CA



RV-CA



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A (Ømm)

B (Ømm)

C (mm)

D (Ømm)

Weight (kg)

RF-P



RV-Z/ZC NEW

Higher speeds plus all the features of the RV lineup

This series delivers output speeds of up to 250 rpm. Its cycloid design also utilizes a two-stage gear reduction principle, helping to minimize both wear and backlash. These features enable highly precise positioning.

FEATURES

High speed (Max. 250 rpm) High accuracy (backlash \leq 2 arc.min.) Good accel. performance (up to 3 x rated torque) Adapted for use with food-grade oil Long service life (20,000 h)



RF-P SPECIFICATION

Model RF-	10P	19P	35P	
Standard ratio	35.73* 41 42.17* 51	19 26.2 31	20.55*	
Rated torque (Nm)	100	190	350	
Allowable acceleration/ deceleration torque (Nm)	300	570	1,050	
Momentary max. allowable torque (Nm)	500	570	1,050	
Rated output speed (rpm)	50	50	50	
Allowable output speed: Duty ratio 50% (reference value) (rpm)	250	200	140	
Rated service life (h)	20,000	20,000	20,000	
Backlash/Lost motion (arc.min.)	2/2	2/2	2/2	
Torsional rigidity (reference value) (Nm/arc.min.)	42	66	149	
Allowable moment (Nm)	460	960	1,100	
Allowable thrust load (N)	2,200	3,000	4,000	

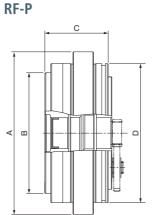
^{*} These speed ratios are indivisible figures.

RF-P DIMENSIONS

Model RF-	10P	19P	35P
A (Ømm)	127	148	183
B (Ømm)	94h7	110h7	140h7
C (mm)	64.5	71	80
D (Ømm)	126.5h7	127h7	160h7
Weight (kg)	3.9	5.6	11

Parallel Link





Even greater rigidity with the same dimensions as the RV series

The shape of each part has been carefully optimized using both our proven technical expertise and CAE.

This superior design allows units to be mounted on robots that perform welding or processing with large counterforces and also helps to reduce the cycle times of robots.

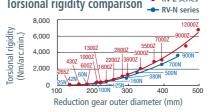
FEATURES

Improved torsional rigidity Improved moment rigidity Backlash ≤ 1 arc.min. Lost motion ≤ 1 arc.min.



10 to 20% greater rigidity!

Improves damping when positioning robots, reduces deflection caused by high reaction forces





RV-Z

RV-Z SPECIFICATION

Model RV-	265Z	430Z	600Z (under development)	1000Z	1300Z	1600Z	2200Z
Shape	Reverse assembly	Reverse assembly				Reverse assembly	Reverse assembly
Rated torque (Nm)	265	430	600	1,000	1,300	1,600	2,200
Allowable moment (Nm)	800	1,700	2,000	2,700	3,500	4,000	5,500
A (Ømm)	135	161	184	212	223	238	259
B (mm)	61	63	69.5	78.5	81	100.9	111
Weight (kg)	3.8	5.9	8.7	12.7	15.5	20.5	28
Model RV-	2800Z	3800Z	5000Z	5500Z	7000Z	9000Z	12000Z (under development)
Shape	Reverse assembly	Reverse assembly	Standard assembly	Standard assembly	Reverse assembly	Reverse assembly	Reverse assembly
Rated torque (Nm)	2,800	3,800	5,000	5,500	7,000	9,000	12,000
Allowable moment (Nm)	6,000	7,200	11,000	13,000	15,000	20,000	40,000
A (Ømm)	284	299	335	373	395	453	498
B (mm)	115	128	131.5	148.7	163	170	211
Weight (kg)	36	42.3	55.1	79.1	102.5	141	213

Note 1: The specifications of the models under development are subject to change.

Note 2: Each model will be provided in both standard and reverse configurations in the future. The dimensions table currently displays finalized models (development completed) and those with combined configurations.

RV-7C SPECIFICATION

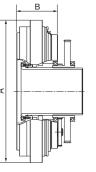
W ZC SI ECITIC	Allon								
Model RV-	350ZC (under development)	600ZC	1200ZC (under development)	1500ZC (under development)	2000ZC (under development)	2600ZC (under development)	3200ZC	5000ZC	9000ZC (under development
Shape			С		С		СТ	СТ	С
Rated torque (Nm)	350	600	1,200	1,500	2,000	2,600	3,200	5,000	9,000
Allowable moment (Nm)	1,600	3,000	4,000	7,200	9,000	14,000	25,000	35,000	45,000
A (Ømm)	-	224	-	-	335	-	440	485	543
B (mm)	-	79	-	-	108.5	-	142.5	168.5	189
Weight (kg)	-	13.4	-	-	43.2	-	88.4	130	208

Note 1: The specifications of the models under development are subject to change.

Note 2: Model 2600ZC or above will be provided in both C and CT configurations in the future. The dimensions table currently displays finalized models (development completed) and those with combined configurations.

For more information, contact our sales representative.

RV-ZC



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RV-Original

RV-E



The RV series' original bearingless model

FEATURES

No support bearing

Backlash ≤ 1 arc.min.

High shock load resistance (withstands 5 x rated torque) Good accel. performance (up to 2.5 x rated torque)



A top seller for many years, featuring an integrated main bearing

FEATURES

Backlash ≤ 1 arc.min. Lost motion ≤ 1 arc.min. Internal main bearing



RV-Original	SPECIFICATION

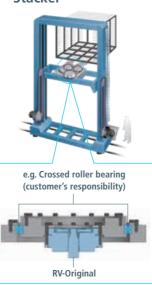
Model RV-	15	30	60	160	320	450	550	900
Standard ratio	57 81 105 121 141	57 81 105 121 153	57 81 101 121 153	81 101 129 145 171	81 101 118.5 129 141 171 185	81 101 118.5 129 154.84* 171 192.42*	123 141 163.5 192.42*	31.42*
Rated torque (Nm)	137	333	637	1,568	3,136	4,410	5,390	8,820
Allowable acceleration/ deceleration torque (Nm)	274	833	1,592	3,920	7,840	11,025	13,475	22,050
Momentary max. allowable torque (Nm)	686	1,666	3,185	6,615	12,250	18,620	26,950	44,100
Rated output speed (rpm)	15	15	15	15	15	15	15	15
Allowable output speed: Duty ratio 100% (reference value) (rpm)	60	50	40	45	35	25	20	7.5
Rated service life (h)	6,000	6,000	6,000	6,000	6,000	6,000	6,000	6,000
Backlash/Lost motion (arc.min.)	1/1	1/1	1/1	1/1	1/1	1/1	1/1	1/1
Torsional rigidity (reference value) (Nm/arc.min.)	39.2	98	196	392	980	1,176	1,666	5,923

* These speed ratios are indivisible figures.

/-Original DIMENSIONS

Model RV-	15	30		160	320	450	550	900
A (Ømm)	129.90	159.5±0.2	199.5	239.5	289.5	324.5	369.5	550
B (Ømm)	105h6	135h6	160h6	204h6	245	275	316h7	440h7
C (mm)	65	71.5	71.5	96	117.6	128.5	147	185
D (Ømm)	130h7	160h7	200h7	239.90-0.05	290h7	325h7	370h7	550h7
Weight (kg)	3.6	6.2	9.7	19.5	34	47	72	223

Stacker



RV-Original

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RV-E SPECIFICATION

Model RV-	6E	20E	40E	80E	160E	320E	450E	1500E
Standard ratio	31 43 53.5 59 79 103	57 81 105 121 141 161	57 81 105 121 153	57 81 101 121 153*2	81 101 129 145 171	81 101 118.5 129 141 171 185	81 101 118.5 129 154.84*1 171 192.42*1	65 156 164.47 ^{*1} 236.29 ^{*1}
Rated torque (Nm)	58	167	412	784	1,568	3,136	4,410	14,700
Allowable acceleration/ deceleration torque (Nm)	117	412	1,029	1,960	3,920	7,840	11,025	36,750
Momentary max. allowable torque (Nm)	294	833	2,058	3,920*3	7,840*3	15,680*3	22,050 ^{*3}	73,500
Rated output speed (rpm)	30	15	15	15	15	15	15	15
Allowable output speed: Duty ratio 100% (reference value) (rpm)	100	75	70	70	45	35	25	10
Rated service life (h)	6,000	6,000	6,000	6,000	6,000	6,000	6,000	9,000
Backlash/Lost motion (arc.min.)	1.5/1.5	1/1	1/1	1/1	1/1	1/1	1/1	1/1
Torsional rigidity (reference value) (Nm/arc.min.)	20	49	108	196	392	980	1,176	6,320
Allowable moment (Nm)	196	882	1,666	2,156*3	3,920	7,056*3	8,820	44,100
Allowable thrust load (N)	1,470	3,920	5,194	7,840	14,700	19,600	24,500	51,000

*1 These speed ratios are indivisible figures.
*2 The speed ratio of 153 is applicable to only the bolt clamping output-shaft type.
*3 The value is for the bolt clamping output shaft type.

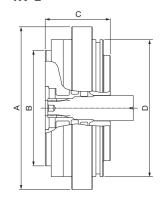
RV-E DIMENSIONS

Model RV-	6E	20E	40E	80E	160E	320E	450E	1500E
A (Ømm)	122	145	190	222	280h7	325h7	370h7	570
B (Ømm)	86h7	105h6	135h7	160h7	204h7	245h7	275h7	390h7
C (mm)	53	65	76	84	104	125	140	220
D (Ømm)	103h7	123h7	160h7	190h7	280h7	325h7	370h7	494h7
Weight (kg)	2.5	4.7	9.3	13.1	26.4	44.3	66.4	298

6-axis robot



RV-E



RVP-A



PRODUCT VIDEO



2-axis positioner unit

Able to install motors from all major servomotor manufacturers, making collaborative work with many different robots possible. Installation of the reduction gear RV™ helps to reduce cycle times and allows the use of small motors.

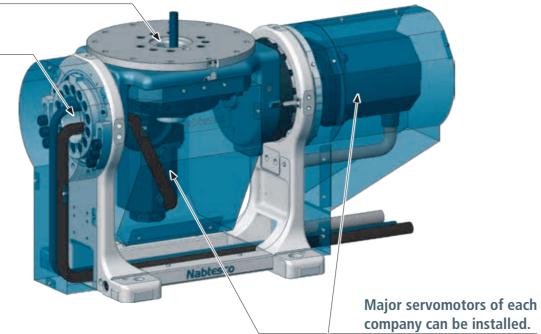
FEATURES

Able to choose from multiple reduction ratios
Support for all major servomotor manufacturers
Addition parts such as covers and stoppers are available
Completely sealed and pre-lubricated
High-speed, high accuracy positioning

Name of each section

Hollow diameter (Ø61 mm)

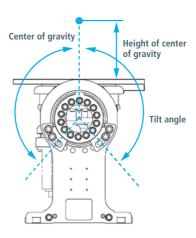
Hollow diameter (Ø105 mm)

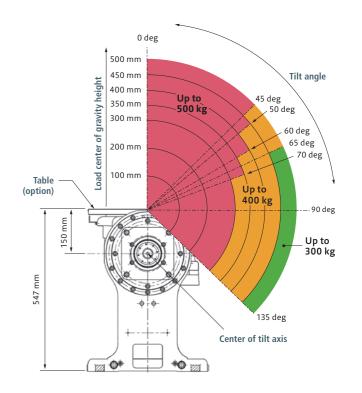


Center of Gravity Height and Allowable Load Range

Note 1: Loading beyond this range will exceed the allowable acceleration/ deceleration torque and/or allowable moment of the reduction gear, and may damage the reduction gear.

Note 2: Loads given are reference values.





RVP-A SPECIFICATION

Model RVP-A		05-S	05-F		
Reduction speed ratio	Rotary axis	150	100.5		
	Tilting axis	155	101.81*		
Rated torque (Nm)	Rotary axis	98	30		
	Tilting axis	1,6	500		
Allowable acceleration/	Rotary axis	2,4	150		
deceleration torque (Nm)	Tilting axis	4,000			
Momentary max. allowable	Rotary axis	4,900			
torque (Nm)	Tilting axis	8,000			
Rated output speed (rpm)	Rotary axis	15			
	Tilting axis	1	5		
Allowable output speed	Rotary axis	20	30		
(reference value) (rpm)	Tilting axis	19	29		
Rated service life (h)		6,000	6,000		
Backlash/Lost motion (arc.min.)	Rotary axis	1/1	1/1		
	Tilting axis	1/1	1/1		
Allowable moment (Nm)		2,450			

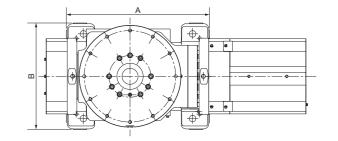
* These speed ratios are indivisible figures.

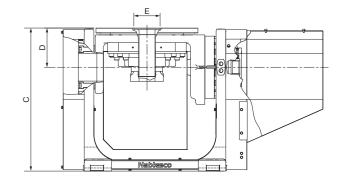
RVP-A DIMENSIONS

Model RVP-A	05-S	05-F
A (mm)	547.5	547.5
B (mm)	408	408
C (mm)	547	547
D (mm)	150	150
E (Ømm)	100H7	100H7
Weight (kg)*	221	221

* The weight of the input spline and motor flange is not included.

RVP-A





RVP-B





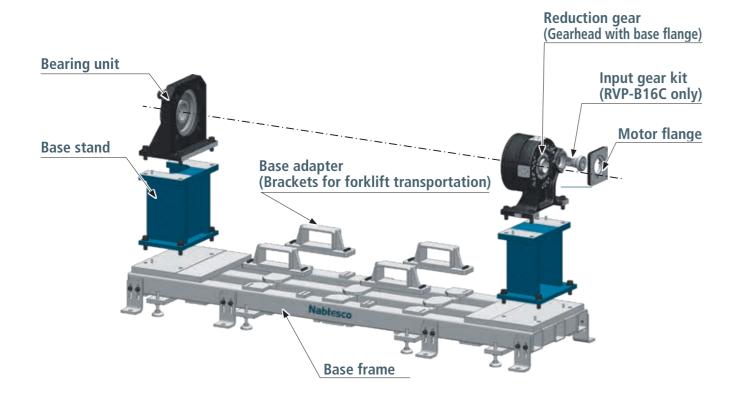
BBQ positioner unit

The BBQ positioner unit includes the optimal gearhead with base flange. All major parts are included, man-hours needed for design and production can be reduced. Furthermore, the high-rigidity, shock resistant frame allows for easy transportation and handling.

FEATURES

Able to choose from multiple reduction ratios Support for all major servomotor manufacturers Includes all main parts needed for BBQ positioner Completely sealed and pre-lubricated High shock resistance frame

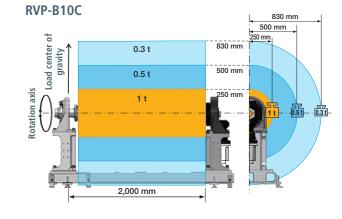
Name of each section

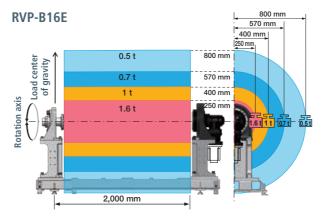


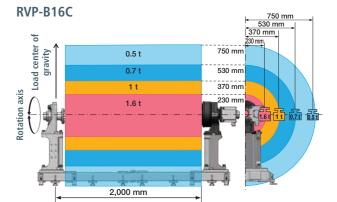
Center of Gravity Height and Allowable Load Range

Note 1: Loading beyond this range will exceed the allowable moment of the reduction gear, and may damage the reduction gear.

Note 2: Loads given are reference values.







RVP-B SPECIFICATION

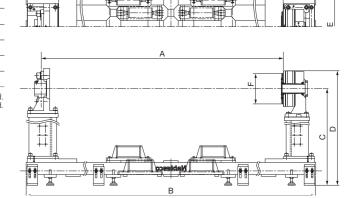
Model RVP-B		10C	16E	16C
Standard ratio	100.5 150 210 258	66 81 101 121 145 171	78.3 104.4 120.46	
Rated torque (Nm)		980	1,568	1,470
Allowable acceleration	on/deceleration torque (Nm)	2,450	3,920	3,675
Momentary max. alle	owable torque (Nm)	4,900	7,840	7,350
Rated output speed	(rpm)	15	15	15
Allowable output sp	eed (reference value) (rpm)	30	30	51
Rated service life (h)		6,000	6,000	6,000
Backlash/ Lost motion	Input shafts other than right angle type	1/1	1/1	1/1
(arc.min.)	Right angle input shaft	1.5 / 1.5	1.5 / 1.5	-

RVP-B DIMENSIONS

10C	16E	16C
2,000/2,500 ^{*1}	2,000/2,500 ^{*1}	2,000/2,500 ^{*1}
2,400/2,900	2,400/2,900	2,400/2,900
800/1,000 ^{*1}	800/1,000*1	800/1,000*1
987/1,187	987/1,187	947.5/1,147.5
734	734	734
199h7	280h7	250h7
618 to 662	624 to 687	641 to 678
	2,000/2,500*1 2,400/2,900 800/1,000*1 987/1,187 734 199h7	2,000/2,500*1 2,000/2,500*1 2,400/2,900 2,400/2,900 800/1,000*1 800/1,000*1 987/1,187 987/1,187 734 734 199h7 280h7

*1 The length between shafts and shaft height can be selected.
*2 The weight of the motor flange is not included.

RVP-B



RVP-C



PRODUCT VIDEO



Variable tilt angle turntable unit

A human centered design improves the workability, reducing the burden on workers and the time required for setting the part, and improving mixed model production.

Also, areas previously unreachable by robots can now be accessed by tilting the table and varying the height.

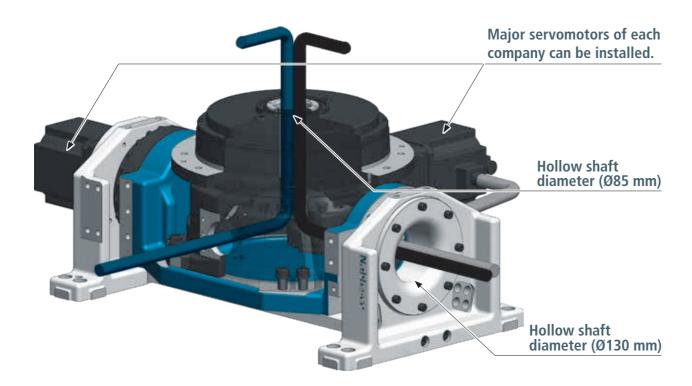
FEATURES

Support for all major servomotor manufacturers

A wide variety of options are available Completely sealed and pre-lubricated The table can be tilted



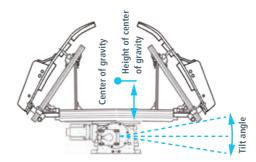
Cable Layout Example

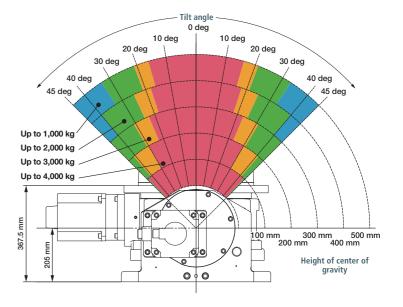


Center of Gravity Height and Allowable Load Range

Note 1: Loading beyond this range will exceed the allowable acceleration/ deceleration torque and/or allowable moment of the reduction gear, and may damage the reduction gear.

Note 2: Loads given are reference values.





RVP-C SPECIFICATION

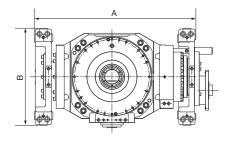
Model RVP-C		40-A	40-B
Standard ratio	Rotary axis	170	170
	Tilting axis	706.5	706.5
Rated torque (Nm)	Rotary axis	3,136	3,136
	Tilting axis	3,724	3,724
Allowable acceleration/	Rotary axis	7,840	7,840
deceleration torque (Nm)	Tilting axis	9,310	9,310
Momentary max. allowable	Rotary axis	15,680	15,680
torque (Nm)	Tilting axis	18,620	18,620
Rated output speed (rpm)	Rotary axis	15	15
	Tilting axis	15	15
Allowable output speed	Rotary axis	17.6	17.6
(reference value) (rpm)	Tilting axis	4.2	4.2
Rated service life (h)		6,000	6,000
Backlash/Lost motion (arc.min.)	Rotary axis	1/1	1/1
	Tilting axis	1/1	1/1
Allowable moment (Nm)		9,310	9,310

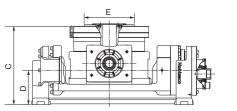
RVP-C DIMENSIONS

Model RVP-C	40-A	40-B
A (mm)	964	964
B (mm)	580	580
C (mm)	467.5	367.5
D (mm)	205	205
E (Ømm)	300h7	440h7
Weight (kg)*	221	221

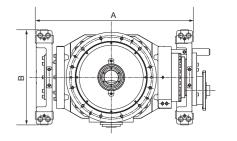
^{*} The weight of the input spline and motor flange is not included.

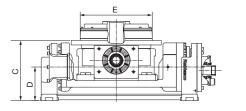
RVP-C40-A





RVP-C40-B





RD2 Solid Series RD_-E







Gearhead model available in three input types

Featuring mounting parts compatible with all major servomotors and sealed with grease before shipping, this model's time-saving design makes it easier to use

Each type is highly user-friendly and provides outstanding performance.

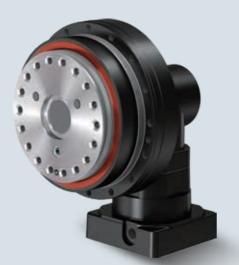
FEATURES

Completely sealed and pre-lubricated Backlash ≤ 1 arc.min.

Lost motion ≤ 1 arc.min.

Internal main bearing

Major servomotor fastener components included



BENEFITS

Usable in a wide range of applications **Extensive lineup featuring 75 items**

3 input options





RDR type



RDP type

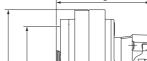
RD_-E SPECIFICATION

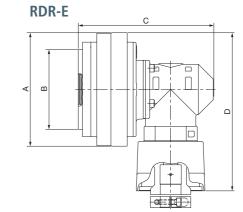
Model RDS- / RDR-		6E	20E	40E	80E	160E	320E
Standard ratio		31, 43, 53.5 79, 103	41, 57, 81 105, 121, 161	41, 57, 81 105, 121, 153	41, 57, 81 101, 121, 153	66, 81, 101 121, 145, 171	66, 81, 101 121, 141, 185
Rated torque (Nm)	RDS-E	58	167	412	784	1,568	3,136
	RDR-E	58	108 i:41 151 i:57 167 i:81,105,121,161	400 i:41 412 i:57,81,105,121,153	400 i:41 556 i:57 784 i:81,101,121,153	1,568	1,800 ^{i.66} , 2,209 ^{i.81} 2,755 ^{i.101} 3,136 ^{i.121,141,185}
Allowable	RDS-E	117	412	1,029	1,960	3,920	7,840
acceleration/ deceleration torque (Nm)	RDR-E	117	271 i:41 378 i:57 412 i:81,105,121,161	1,000 i:41 1,029 i:57,81,105,121,153	1,000 i:41 1,390 i:556 1,960 i:81,101,121,153	3,920	4,503 ^{i.66} , 5,527 ^{i.81} 6,892 ^{i.101} 7,840 ^{i.121,141,185}
Momentary max.	RDS-E	294	833	2,058	3,920	7,840	15,680
allowable torque (Nm)	RDR-E	294	543 i:41 755 i:57 833 i:81,105,121,161	2,000 i:41 2,058 i:57,81,105,121,153	2,000 i:41 2,781 i:556 3,920 i:81,101,121,153	7,840	9,002 ^{i:66} , 11,048 ^{i:81} 13,776 ^{i:101} 15,680 ^{i:121,141,185}
Rated output speed ((rpm)	30	15	15	15	15	15
Allowable input spee	ed (rpm)	3,500	3,500	3,000	3,000	2,000	2,000
Rated service life (h)		6,000	6,000	6,000	6,000	6,000	6,000
Backlash/	RDS-E	1.5/1.5	1/1	1/1	1/1	1/1	1/1
Lost motion (arc.min.)	RDR-E	2/2	1.5/1.5	1.5/1.5	1.5/1.5	1.5/1.5	1.5/1.5
Torsional rigidity (refvalue) (Nm/arc.min.)	erence	20	49	108	196	392	980
Allowable moment (I	Nm)	196	882	1,666	2,156	3,920	7,056
Allowable thrust load	d (N)	1,470	3,920	5,194	7,840	14,700	19,600
Model RDP-		6E	20E	40E	80E	160E	320E
Standard ratio		-	81	57	81	66	81
Rated torque (Nm)		-	167	412	784	1,568	3,136
Allowable acceleration deceleration torque (-	412	1,029	1,960	3,920	7,840

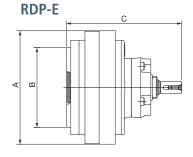
Model RDP-	6E	20E	40E	80E	160E	320E
Standard ratio	-	81	57	81	66	81
Rated torque (Nm)	-	167	412	784	1,568	3,136
Allowable acceleration/ deceleration torque (Nm)	-	412	1,029	1,960	3,920	7,840
Momentary max. allowable torque (Nm)	-	833	2,058	3,920	7,840	15,680
Rated output speed (rpm)	-	15	15	15	15	15
Allowable input speed (rpm)	-	3,500	3,000	3,000	2,000	2,000
Rated service life (h)	-	6,000	6,000	6,000	6,000	6,000
Backlash/Lost motion (arc.min.)	-	1/1	1/1	1/1	1/1	1/1
Torsional rigidity (reference value) (Nm/arc.min.)	-	49	108	196	392	980
Allowable moment (Nm)	-	882	1,666	2,156	3,920	7,056
Allowable thrust load (N)	-	3,920	5,194	7,840	14,700	19,600

RD_-E DIMENSIONS

Model RD		6E	20E	40E	80E	160E	320E
A (Ømm)		125.5	150	192	222	280	325
B (Ømm)		86h7	105h6	135h7	160h7	204h7	245h7
C (mm)	RDS-E	118.9/129.9	124.5/135.5	158.6/182.6	173/197	216.5/213.5	241/238
	RDR-E	178.4	184	229.1	243.5	352.5	377
	RDP-E	-	152	194.6	209	257	281.5
D (mm)	RDR-E	170.55/182.55	182.8/194.8	243.5/267.5	259/283	362.5/353.5	385/376
Weight (kg)	RDS-E	5.7/6.8	8.4/9.5	17.5/20	23.8/26.3	43.4/46.3	68.9/71.8
	RDR-E	7.2/8.2	9.9/10.9	20.5/23.2	26.8/29.6	65.6/68.1	91.2/93.7
	RDP-E	-	8.3	16.4	22.8	41.9	67.3







RDS-E

RD2 Hollow Shaft Series RD_-C





Gearhead model available in three input types

Featuring mounting parts compatible with all major servomotors and sealed with grease before shipping, this model's time-saving design makes it easier to use

Each type is highly user-friendly and provides outstanding performance.

FEATURES

Completely sealed and pre-lubricated Backlash ≤ 1 arc.min.

Lost motion ≤ 1 arc.min.

Internal main bearing

Major servomotor fastener components included



BENEFITS

Usable in a wide range of applications **Extensive lineup featuring 56 items**

3 input options



RDS type





RDR type

RDP type

RD_-C SPECIFICATION

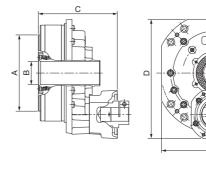
Model RDS- / RDR-	10C	27C	50C	100C	200C	320C
Standard ratio	81 108 153 189 243	99.82 141.68 184 233.45	109 152.6 196.2 239.8	100.5 150 210 258	105.83 155.96 206.09 245.08	115 157 207 253 365.5
Rated torque (Nm)	98	265	490	980	1,960	3,136
Allowable acceleration/ deceleration torque (Nm)	245	662	1,225	2,450	4,900	7,840
Momentary max. allowable torque (Nm)	490	1,323	2,450	4,900	9,800	15,680
Rated output speed (rpm)	15	15	15	15	15	15
Allowable input speed (rpm)	3,500	3,500	3,000	3,000	2,000	2,000
Rated service life (h)	6,000	6,000	6,000	6,000	6,000	6,000
Backlash/ RDS-C	1/1	1/1	1/1	1/1	1/1	1/1
Lost motion (arc.min.) RDR-C	1.5/1.5	1.5/1.5	1.5/1.5	1.5/1.5	1.5/1.5	1.5/1.5
Torsional rigidity (reference value) (Nm/arc.min.)	47	147	255	510	980	1,960
Allowable moment (Nm)	686	980	1,764	2,450	8,820	20,580
Allowable thrust load (N)	5,880	8,820	11,760	13,720	19,600	29,400

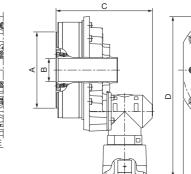
Model RDP-	10C	27C	50C	100C	200C	320C
Standard ratio	108	99.82	109	100.5	105.83	157
Rated torque (Nm)	98	265	490	980	1,960	3,136
Allowable acceleration/ deceleration torque (Nm)	245	662	1,225	2,450	4,900	7,840
Momentary max. allowable torque (Nm)	490	1,323	2,450	4,900	9,800	15,680
Rated output speed (rpm)	15	15	15	15	15	15
Allowable input speed (rpm)	3,500	3,500	3,000	3,000	2,000	2,000
Rated service life (h)	6,000	6,000	6,000	6,000	6,000	6,000
Backlash/Lost motion (arc.min.)	1/1	1/1	1/1	1/1	1/1	1/1
Torsional rigidity (reference value) (Nm/arc.min.)	47	147	255	510	980	1,960
Allowable moment (Nm)	686	980	1,764	2,450	8,820	20,580
Allowable thrust load (N)	5,880	8,820	11,760	13,720	19,600	29,400

RD_-C DIMENSIONS

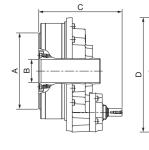
Model RD		10C	27C	50C	100C	200C	320C
A (Ømm)		110h7	140h7	176h7	199h7	260h7	340h7
B (Ømm)		25	36	48	61	75	120
C (mm)	RDS-C	132/143	141/152	177.5/201.5	182.1/206.1	246/243	256.5/253.5
	RDR-C	191.5	200.5	248	252.6	382	392.5
	RDP-C	159.5	168.5	213.5	218.1	286.5	297
D (mm)	RDS-C	187.2/197.7	227.2/237.7	270/278.5	302/310.5	403/413	478.5/488.5
	RDR-C	254.5/266.5	294.5/306.5	363.5/387.5	395.5/419.5	550.5/541.5	626/617
	RDP-C	187.2	227.2	268	300	402.7	478.5
E (mm)		172.4	207.4	252	280	368	447
Weight (kg)	RDS-C	10.4/11.5	16.5/17.6	29.9/32.3	37.9/40.4	95.5/98.4	141.4/144.3
	RDR-C	11.9/13.0	18.0/19.0	32.9/35.6	40.9/43.7	117.9/120.4	163.6/166.1
	RDP-C	10.3	16.4	28.8	36.9	93.8	139.7

RDS-C

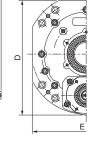




RDR-C



RDP-C



RD2 Foot Type

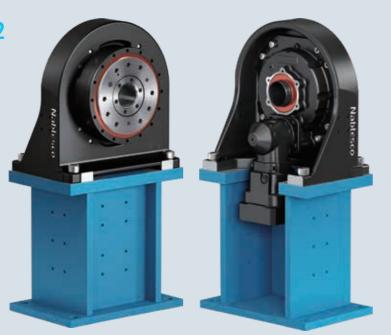
Optional Base Flange for RD2

A base flange that can be utilized with all RD2 series models is provided as an option. The flange significantly reduces the times required for equipment design, manufacturing and assembly.

FEATURES

Easier mounting of any RD2 model on equipment without altering its specifications thanks to the foot type structure

Compatible with many servomotors



e.g. RDR-100C



Positioner





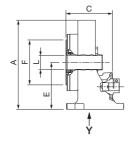
RD_-E Foot Type DIMENSIONS

Model RD	6E	20E	40E	80E	160E	320E
A (mm)	201.5	201.5	354	354	394	474.5
B (mm)	240	240	250	250	253	380
C (mm) RDS	E 129.9	135.5	182.6	197	216.5	241
RDF	-E 178.4	184	229.1	243.5	352.5	377
RDF	-E -	152	194.6	209	257	281.5
D (mm)	265	265	335	335	380	425
E (mm)	100	100	210	210	207	265
F (Ømm)	86h7	105h6	135h7	160h7	204h7	245h7
G (mm) RDF	-E 119.8	119.8	171.5	171.5	222.5	222.5
H (pcs)	4	4	4	4	4	4
I (Ømm)	17.5	17.5	17.5	17.5	22	22
J (pcs)	2	2	2	2	2	2
K (Ømm)	10	10	10	10	10	10
L (Ømm)	-	-	-	-	-	-
Weight (kg)	19	22	52	52	99	171

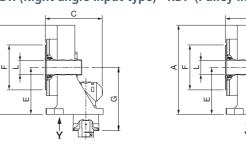
RD_-C Foot Type DIMENSIONS

Model RD		10C	27C	50C	100C	200C	320C
A (mm)		354	354	394	394	557	634.5
B (mm)		250	250	253	253	390	405
C (mm) RD	S-C	143	152	201.5	206.1	246	256.5
RD	R-C	191.5	200.5	248	252.6	382	392.5
RD	P-C	159.5	168.5	213.5	218.1	286.5	297
D (mm)		335	335	380	380	550	645
E (mm)		210	210	207	207	295	315
F (Ømm)		110h7	140h7	176h7	199h7	260h7	340h7
G (mm) RD	R-C	180.3	202.8	261.5	279.5	366.5	402.5
H (pcs)		4	4	4	4	8	8
I (Ømm)		17.5	17.5	22	22	22	22
J (pcs)		2	2	2	2	2	2
K (Ømm)		10	10	10	10	10	10
L (Ømm)		25	36	48	61	75	120
Weight (kg)		37	41	70	74	240	343

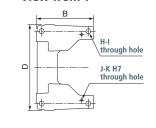
RDS (Straight input type)



RDR (Right angle input type) RDP (Pulley input type)



View from Y



RS-A/B







Low Profile, Infinitely Programmable Turntable

FEATURES

Table type Right angle input Lineup capable of handling loads of up to 9 tons **Backlash** ≤ 1 arc.min. (1.5 arc.min. for RS-50A) **Lost motion** ≤ 1 arc.min. (1.5 arc.min. for RS-50A)

Internal main bearing

Major servomotor fastener components included Completely sealed and pre-lubricated



BENEFITS

Easy to install (bolt tightening & locating pins only) Lower table height (low-profile body)



Lineup

50A







50B



400A

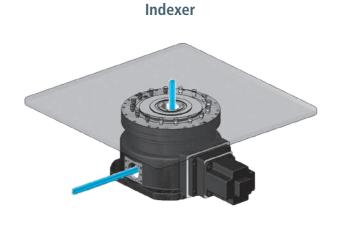


320B 5 t









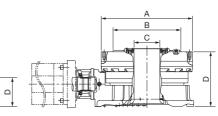
RS-A/B SPECIFICATION

Model RS-		50A	50B	260A	320A	320B	400A	900A
Standard ratio		65.4 130.8 163.5	65.4 130.8 163.5	120	170	170	170	193.6 240
Rated torque (N	Nm)	490	490	2,548	3,136	3,136	3,920	8,820
Allowable accel deceleration tor	10101010	1,225	1,225	6,370	7,840	7,840	9,800	17,640
Momentary man torque (Nm)	x. allowable	2,450	2,450	12,740	15,680	15,680	19,600	35,280
Rated output sp	peed (rpm)	15	15	15	15	15	15	15
Allowable outpo Duty ratio 100% (reference value	%	60	60	21.5	20	20	20	10
Rated service lif	fe (h)	6,000	6,000	6,000	6,000	6,000	6,000	6,000
Backlash/Lost mo	otion (arc.min.)	1.5/1.5	1.5/1.5	1/1	1/1	1/1	1/1	1/1
Torsional rigidit (reference value	ty e) (Nm/arc.min.)	255	255	1,540	1,570	1,570	2,450	4,900
Allowable mom	nent (Nm)	1,764	1,764	12,740	20,580	20,580	24,500	44,100
Allowable thrus	st load (N)	14,700	14,700	24,500	49,000	49,000	72,000	88,200
Repeated positi (ref. value)	ioning accuracy	±5 arc.sec.	±5 arc.sec.	±5 arc.sec.	±5 arc.sec.	±5 arc.sec.	±5 arc.sec.	ASK
	500 mm radius	±0.012 mm	±0.012 mm	±0.012 mm	±0.012 mm	±0.012 mm	±0.012 mm	ASK

RS-A/B DIMENSIONS

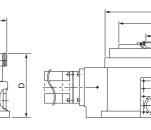
Model RS-	50A	50B	260A	320A	320B	400A	900A
A (Ømm)	200	176	390	470	550	470	543
B (Ømm)	95H7	93H7	290h7	300h7	440h7	300h7	390h7
C (Ømm)	50	50	110	85	85	85	95
D (mm)	158	136	335	345	245	345	400
E (mm)	258	258	543	480	480	480	583
Weight (kg)	45	40	165	290	290	290	480

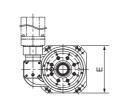
50A/50B

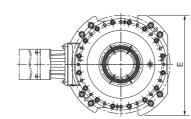


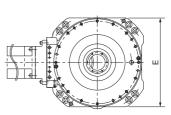
260A

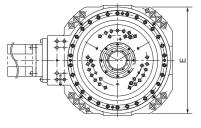
320A/320B/400A











900A



The most compact of all our solid shaft gearhead models

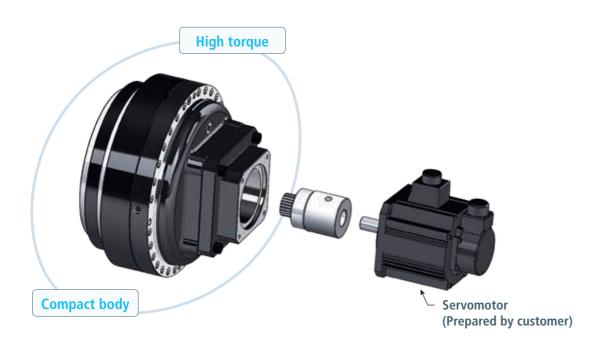
This model is designed to deliver high torque from a compact, lighter weight body. Featuring mounting parts compatible with all major servomotors and sealed with grease before shipping, this model's time-saving design makes it easier to use than ever.

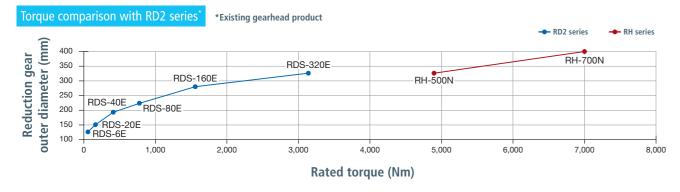
FEATURES

High torque Compact/Lightweight Backlash ≤ 1 arc.min. Lost motion ≤ 1 arc.min. Internal main bearing

Major servomotor fastener components included

Completely sealed and pre-lubricated





Pipe Bending



Skyhook positioner



High-load cantilever drive / cover opener/closer



RH-N SPECIFICATION

Model RH-	500N	700N
Standard ratio*1	81 105 123 144 159 192.75 209 222	105 118 142.44 159 183 203.52 228.5 268.42 284.4
Rated torque (Nm)	4,900	7,000
Allowable acceleration/deceleration torque (Nm)	12,250	17,500
Momentary max. allowable torque (Nm)	24,500	35,000
Rated output speed (rpm)	15	15
Allowable output speed: Duty ratio 40% (reference value) (rpm)*2	25	19
Rated service life (h)	6,000	6,000
Backlash/Lost motion (arc.min.)	1/1	1/1
Torsional rigidity (reference value) (Nm/arc.min.)	1,620	2,600
Allowable moment (Nm)	11,000	15,000
Allowable thrust load (N)	32,000	44,000

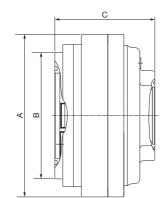
*1 Contact us regarding speed ratios other than those listed above.
*2 Duty ratio: 40% (The maximum allowable output speed will differ depending upon the duty ratio, load, and ambient temperature.)

RH-N DIMENSIONS

Model RH-	500N	700N
A (Ømm)	325	398
B (Ømm)	253h7	315h7
C (mm)	200	229.5
Weight (kg)*	75	135

^{*} The weight of the motor flange and input gear is not included.

RH-N



RH-C/CA



A hollow shaft model ideal for high torque that features mounting taps and through holes for improved design flexibility

FEATURES

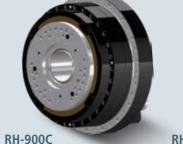
Major servomotors of each company can be installed.

Slimmer profile

Completely sealed and pre-lubricated

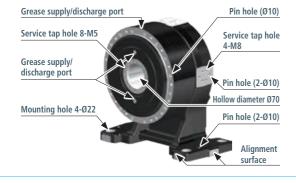
Supply/discharge port arranged for easier grease replacement





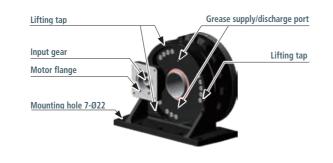


·155C



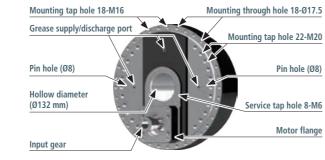


Grease supply/discharge port Lifting tap Pin hole (Ø12) Pin hole (2-Ø10)



KH-900C

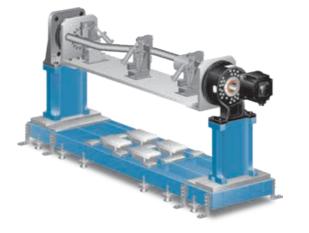




Large Index Table with Ultra-low Profile



Dual Support BBQ Positioner



Antenna



RH-C/CA SPECIFICATION

Model RH-	155C	320CA	900C
Standard ratio	78.3 104.4 120.46*	152	186 258 330
Rated torque (Nm)	1,470	3,136	8,820
Allowable acceleration/ deceleration torque (Nm)	3,675	7,840	22,050
Momentary max. allowable torque (Nm)	7,350	15,680	44,100
Rated output speed (rpm)	15	15	15
Allowable output speed: Duty ratio 35% (reference value) (rpm)	51	64	28
Rated service life (h)	6,000	6,000	6,000
Backlash/Lost motion (arc.min.)	1/1	1/1	1/1
Torsional rigidity (reference value) (Nm/arc.min.)	735	1,960	4,900
Allowable moment (Nm)	4,000	20,580	44,100
Allowable thrust load (N)	16,000	29,400	88,200

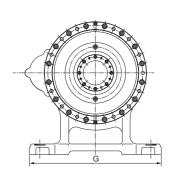
 $[\]ensuremath{^{\star}}$ These speed ratios are indivisible figures.

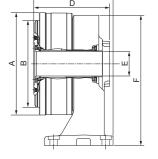
RH-C/CA DIMENSIONS

Model RH-	155C	320CA	900C
A (Ømm)	295	450	610
B (Ømm)	250h7	400h7	390h7
C (mm)	228.5	364.5	-
D (mm)	218.5	252.5	335
E (Ømm)	70	120	132
F (mm)	375	445	-
G (mm)	380	600	-
Weight (kg)*	90	212	410

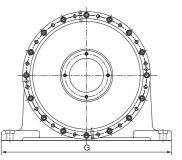
^{*} The weight of the input gear and motor flange is not included.

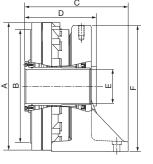
RH-155C



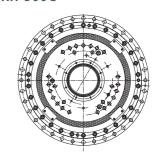


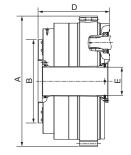
RH-320CA





RH-900C





GEARHEADS

Examples of modifying gearheads by request

Customizations of our current lineup

We are already creating customized versions of some Nabtesco products in response to customer requests. Let's look at some examples.

Example of customization

Improving facial runout

For customers who require greater accuracy during rotation, we are able to more precisely machine the shaft surfaces of our reduction gears to be mounted on our customers' base units. This processing creates smoother surfaces and significantly improves the accuracy of facial runout during rotation!

Antenna

Antenna

For any requests, please contact our sales department directly or apply via our Website.

Example of customization

Adjusting for lost motion

For customers who desire even greater positioning accuracy, we can adjust our products to keep lost motion within half the normal level. The modification delivers a major improvement in repeatability!

Applications







Machine tools

For any requests, please contact our sales department directly or apply via our Website.

GEARHEADS

Examples of modifying gearheads by request

Dedicated products for specific applications

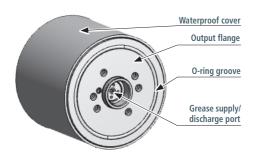
Waterproof application equivalent to IP-9K

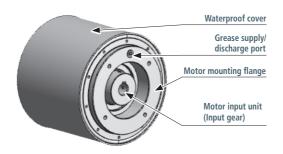
BENEFITS

Waterproof and rustproof structure
Compatibility with FDA-certified lubricants
Fully cleanable stainless steel exterior



Name of each section





Applications





Food production equipment

Dedicated products for specific applications

Brake-assisted application

BENEFITS

Operation of brakes even during power outages for greater safety and security

Safety mechanism equipped with brake assist

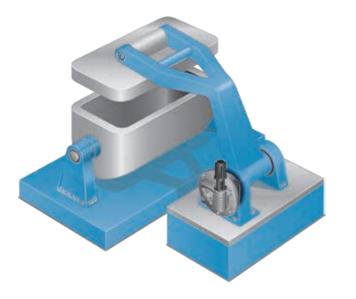
Space-saving design with a right angle input shaft

Easy installation

Applications



Opening and closing of large electric doors



Opening and closing of lids for steel production equipment

GH





P GH-

PRODUCT WEB SITE

Gearhead Model for High Speed Rotation

High speed precision reduction gearhead model. With motor fittings that are compatible with major servomotor manufacturers and sealed with grease before shipping, the GH series design creates a convenient package for our customers.

This gearhead can be used in many applications such as traveling shafts and lifting shafts.

FEATURES

High speed rotation

Enhanced shock load resistance

Reduced cycle time

(Rapid acceleration and deceleration)

Internal main bearing

Major servomotor fastener components included

Completely sealed and pre-lubricated



GH-S Shaft output type





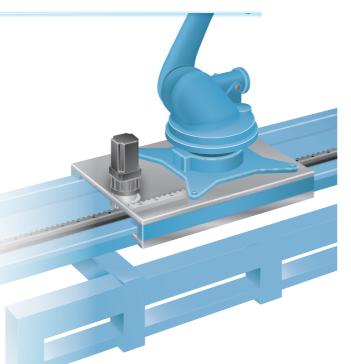
A collaboration between Nabtesco and KHK (Kohara Gear Industry) to offer a complete solution with Nabtesco precision reduction gears and KHK gear rack and pinions.

Both companies offer a standard lineup, which means fast delivery and no time needed for design.

The optimum KHK rack and pinion products for the GH series can be selected on our website. (English version coming soon)

Please use this QR code to access further details on rack and pinion products.





Slider AGV



GH SPECIFICATION

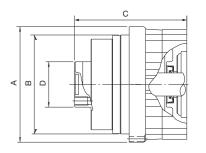
Model GH-		17	24		100
Standard ratio	11 [*] 21 31 [*]	11 21 31	11 21 31	11* 21 31*	20.375 31.4
Rated torque (Nm)	69	167	235	392	980
Allowable acceleration/ deceleration torque (Nm)	206	500	706	1,176	2,942
Momentary max. allowable torque (Nm)	480	1,166	1,646	2,744	6,865
Rated output speed (rpm)	50	50	50	50	50
Allowable output speed: Duty ratio 30% (reference value) (rpm)	270	270	250	250	135
Rated service life (h)	6,000	6,000	6,000	6,000	6,000
Backlash/Lost motion (arc.min.)	6/6	6/6	6/6	6/6	10/10
Torsional rigidity (reference value) (Nm/arc.min.)	20	45	65	108	382
Allowable moment (Nm)	460	804	843	1,823	4,900
Allowable thrust load (N)	1,372	1,960	2,940	2,940	5,586

* These speed ratios are indivisible figures.

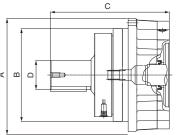
GH DIMENSIONS

Model GH-		7	17	24		100
A (Ømm)		140	180	195	240	382
B (Ømm)		120h7	151h7	160h7	200h7	310h7
C (mm)	GH-P	136.2	157	146	202.2	237
	GH-S	158.2	200.2	205	281.2	-
D (Ømm)	GH-P	55h7	72h7	42js6	108h7	144h7
	GH-S	28h6	38h6	50h6	60h6	-
Weight (kg)	GH-P	8	15.5	15.5	35.5	90
	GH-S	8.1	15.6	17	37.9	-

GH-P Flange output type



GH-S Shaft output type



RA-EA/EC





Gearhead that ensures high precision indexing of the ATC arms and magazines of machining centers, tool posts of lathe turrets, etc.

FEATURES

Backlash ≤ 1 arc.min.

Lost motion \leq 1 arc.min.

Internal main bearing

Major servomotor fastener components included

Completely sealed and pre-lubricated



Case rotation type

RA-EC **Shaft rotation type**

HR

Vacuum Sealing Unit

HR series gearhead units combine a lip type vacuum seal and precision reduction gear RV[™] in a single highly compact device. They use a contact type lip that does not burst, helping to improve the safety and assembly times of robots and other equipment for transporting items such as FPDs and wafers.

FEATURES

Support of high vacuums Compact and easy to install and operate Non-bursting, contact type lip seal



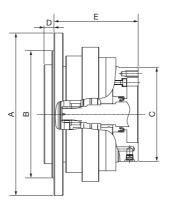
RA-EA/EC SPECIFICATION

Model RA-	20EA/20EC	40EA/40EC	80EA/80EC	160EA/160EC
Standard ratio EA	80, 104, 120, 140, 160	80, 104, 120, 152	80, 100, 120, 152	80, 100, 128, 144, 170
EC	81, 105, 121, 141, 161	81, 105, 121, 153	81, 101, 121, 153	81, 101, 129, 145, 171
Rated torque (Nm)	167	412	784	1,568
Allowable acceleration/ deceleration torque (Nm)	412	1,029	1,960	3,920
Momentary max. allowable torque (Nm)	833	2,058	3,920	7,840
Rated output speed (rpm)	15	15	15	15
Allowable output speed: Duty ratio 40% (reference value) (rpm)	75	70	70	45
Rated service life (h)	6,000	6,000	6,000	6,000
Backlash/Lost motion (arc.min.)	1/1	1/1	1/1	1/1
Torsional rigidity (reference value) (Nm/arc.min.)	49	108	196	392
Allowable moment (Nm)	882	1,666	2,156	3,920
Allowable thrust load (N)	3,920	5,194	7,840	14,700

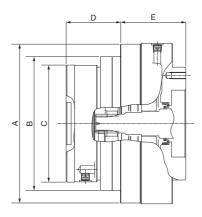
RA-EA/EC DIMENSIONS

Model RA-	20EA/20EC	40EA/40EC	80EA/80EC	160EA/160EC
A (Ømm)	175/150	230/192	260/226	325/290
B (Ømm)	140h7/124h7	180h7/160h7	210h7/190h7	270h7/240h7
C (Ømm)	124h7/110h7	160h7/140h7	190h7/170h7	240h7/210h7
D (mm)	17/59.1	14/65	16/77	15/108
E (mm)	93.6/59	119.1/78	127/72	168/85.5
Weight (kg)	10/9.5	18.5/20	28/27	58/59

RA-EA Case rotation type



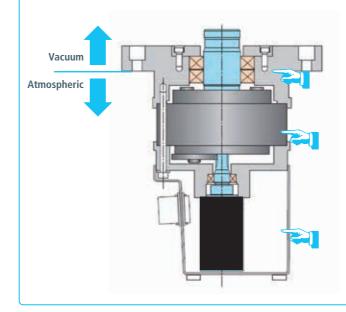
RA-EC Shaft rotation type



HR SPECIFICATION

Model HR	Vacuum sealing
Ref. degree of vacuum (Pa)	1.0×10 ⁻⁵
He leak rate (Pa·m³/s)	1.0×10 ⁻¹⁰
Heat resistant temperature (°C)	80
Cleanness	Class10(ISO 4)
Recommended maintenance cycle	27,000 rotations or 2.5 years, whichever comes first
Allowable speed (rpm)	20 (However, the heat resistant temperature should not be exceeded)

Gearhead Unit for High Vacuums



All-in-One

Lip type vacuum seal Shaft diameter: Ø27 to 285



RV / RD2



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Servomotor (Prepared by customer)



N AF

A highly compact actuator that is directly connected to a servomotor

AF series models combine a precision reduction gear RVTM and Panasonic servomotor in a single compact unit that delivers outstanding accuracy, rigidity and reliability. This series features a built-in drive unit, which greatly simplifies the process of designing how to integrate and assemble them into the equipment and also significantly improves ease of use.

FEATURES

Fully integrated with Panasonic servomotor
Completely sealed and pre-lubricated
Solid shaft & hollow shaft
High accuracy (backlash ≤ 1 arc.min.)
Compact body



BENEFITS

Reduction of Required Parts & Assembly Time



AF-N SPECIFICATION

Model AF	-	17N	17N	42N	42N	80N	125N	380N	500N
Motor	Series		A6						
	Representative model	MHMF042L2	MDMF102L3	MDMF102L2	MDMF152L2	MDMF202L2	MHMF302L3	MDMF402SC	MDMF402L2
	Rated capacity (kW)	0.4	1.0	1.0	1.5	2.0	3.0	4.0	4.0
	Brake	With/Without	With	With	With	With	With	With	With
	Encoder spec.					23 bit absolute bit (battery backup)			
	Power voltage			200	to 230V AC+10	0%, -15% 50/6	50Hz		
Standard	ratio	81	126	126	126	129	1,737/17	1,525/7	757/3
Rated tord	que (Nm)	82	415	481	722	986	1,169	3,329	3,856
Momenta	ry max. torque (Nm)	289	415	1,029	1,029	1,960	3,062	9,310	11,567
Rated out	put speed (rpm)	37	15.9	15.9	15.9	15.5	19.6	9.2	7.9
Momenta	ry max. speed (rpm)	80.2	31.7	31.7	31.7	31	39.1	17.4	15.1
Brake hole	ding torque (Nm)	-/130	1,726	1,726	1,726	1,767	2,554	5,447	6,308
Allowable (kgm²)	e load inertia moment	11	117	117	164	221	473	2,472	3,311
Backlash/	Lost motion (arc.min.)	1/1	1/1	1/1	1/1	1/1	1/1	1/1	1/1
Torsional (reference	rigidity e value) (Nm/arc.min.)	36	36	113	113	212	334	948	1,620
Allowable	moment (Nm)	784	784	1,660	1,660	2,150	3,430	7,050	11,000
Allowable	thrust load (N)	2,610	2,610	5,220	5,220	6,530	13,000	25,000	32,000

AF-N DIMENSIONS

Model AF-	17N (0.4 kW)	17N (1.0 kW)	42N (1.0 kW)	42N (1.5 kW)	80N	125N	380N	500N
A (Ømm)	133	133	159	159	189	221	295	325
B (Ømm)	94h7	94h7	118h7	118h7	140h7	160h7	222h7	253h7
C (mm)	189 / 218.3 With/Without	249.2	255	269	293.4	331.4	384.15	390
D (□mm)	60	130	130	130	130	176	176	176
Weight (kg)	7.2 (6.8)	15	16	17	26	39.7	75.1	91.1

The value in brackets is the specification for the type without a brake.

AF-N

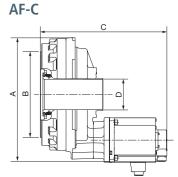
AF-C SPECIFICATION

Model AF		50C	120C	200C	320C	320C
Motor Series			A5			
	Representative model	MDMF102L2	MDMF202L2	MHMF302L2	MHMF502L3	MDME502SC
	Rated capacity (kW)	1.0	2.0	3.0	5.0	5.0
	Brake	Without	Without	With	With	With
	Encoder spec.			: 23 bit absolute bit (battery backup)		Single rotation: 17 bit absolute Multi-rotation: 16 bit (battery backup)
	Power voltage		200 to 2	30V AC+10%,	-15% 50/60Hz	
Standard	ratio	2289/19	120	155.96	157	157
Rated torque (Nm)		460	917	1,784	3,002	3,002
Momenta	ary max. torque (Nm)	1,225	2,746	4,900	7,840	7,840
Rated ou	tput speed (rpm)	16.6	16.7	12.8	12.7	12.7
Momenta	ary max. speed (rpm)	33.2	33.3	25.6	22.3	19.1
Brake ho	lding torque (Nm)	-	-	3,899	6,924	3,847
Allowable (kgm²)	e load inertia moment	84	158	1,057	1,763	1,216
Backlash	/Lost motion (arc.min.)	1/1	1/1	1/1	1/1	1/1
Torsional rigidity (reference value) (Nm/arc.min.)		255	588	980	1,960	1,960
Allowable	e moment (Nm)	1,764	3,920	8,820	20,580	20,580
Allowable	e thrust load (N)	11,760	15,680	19,600	29,400	29,400

AF-C DIMENSIONS

Model AF-	50C	120C	200C	320C	320C
A (mm)	284	317.5	418	491.5	491.5
B (Ømm)	176h7	199h7	260h7	340h7	340h7
C (mm)	303	354.1	467.5	508.5	499
D (Ømm)	48	61	75	120	120
Weight (kg)	32	43	113	164	163

C



RVW®

PRODUCT WEB SITE

PRODUCT VIDEO



AGV Drive Unit

The RVW series' integrated in-wheel design incorporates a reduction gear inside a Mecanum wheel, making it more compact yet still able to support the large loads needed for AGVs.

FEATURES

Loading capacity of 1,960 to 24,500 N Integrated unit including a Mecanum wheel and reduction gear

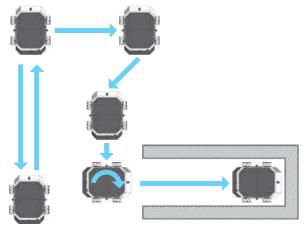
In-wheel design



What is the Mecanum concept?

Mecanum AGV can travel smoothly in all directions and change direction freely.

Moving into narrow spaces and accurate positioning are possible. It is suitable for applications that require transport within less space and accurate positioning.



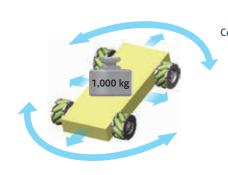
BENEFITS

Travelling in all directions

Heavy objects can be easily transported! Mecanum wheel suitable for high loads

Example (RVW-10PG)

Loading capacity 4,900 N / Mecanum wheel



Easy installation

Mecanum AGV assembly made simple! Just install the Mecanum Wheel Drive Unit onto the AGV frame.



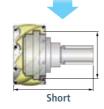




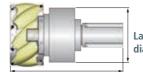




Example: Nabtesco drive unit



Making compact AGV design possible! Uses an in-wheel structure.







Autonomous mobile robot



All-direction lifter Aerial work platform





Transport of machines during assembly process

RVW® SPECIFICATION

Model RVW-	7PG	10PG	15PG	20PG
Allowable loading capacity/wheel (N) *1	1,960	4,900	14,700	24,500
Max. speed for allowable loading capacity (m/min)	60	60	30 [60 ^{*3}]	30 [60 ^{*4}]
Standard ratio	30	34.73	52.8	80
Backlash (arc.min.) *2	12	12	12	12
Lost motion (arc.min.) *2	12	12	12	12
Rated torque (Nm)*2	7	100	350	1,225
Allowable acceleration/deceleration torque (Nm)*2	16	300	1,050	2,000

- *1 When the vehicle incorporates four Mecanum wheels, it is recommended that the total weight of the vehicle and its load should be less than three times the allowable loading capacity for one wheel, after taking into account variations in load distribution due to road surface conditions, etc.

 *2 Performance of the reduction gear unit.

 *3 Speed at a load of 7,350 N/wheel or less.

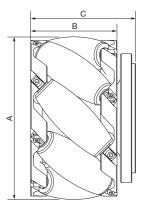
 *4 Speed at a load of 12,250 N/wheel or less.

RVW® DIMENSIONS

Model RVW-	7PG	10PG	15PG	20PG
A (Ømm)	178	254	381	508
B (mm)	96	134	200	278
C (mm) *5	118	166	234	308
Weight (kg) *5	12	32	104	210

^{*5} Subject to change depending on motor.

RVW[®]



RV GREASE LB00



RV OIL SB150



Specially developed grease that allows precision reduction gear RV[™] to perform at their full potential

This high quality grease offers superior lubricating performance, with special properties that enable smooth rotation even during low temperature, low speed operation. Compared to existing greases, it provides exceptional performance during motor loads occurring under low temperatures, thereby reducing input torque and ensuring excellent rotation.



An advanced oil that greatly improves both lubricating performance and refilling work

While the need for high lubricating performance and ease of replacement are usually conflicting requirements, SB150 RV oil has achieved an ideal balance by combining newly developed additives with a specialized base oil. This advanced high grade oil has been created as the ultimate lubricant for precision reduction gear RVTM, supplying all the required properties. Thanks to its continuing durability and high purity, it can be used without impairing the life of the reduction gear or its lubrication in any way.



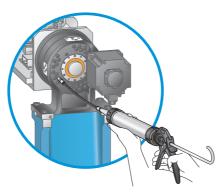
Product appearance: Set of 10 small 270 g pouches / 16 kg pail / 170 kg drum

Application is extremely easy and efficient with this convenient set! It includes a high power grease gun and disposable size cartridges that do not need refilling.

Product appearance: pouch, 270 g
Sold in sets of 10







Contents of kit: Grease gun, dedicated hose

Usage example

			3 1
Test items		Test method	RV GREASE LB00
Thickener		-	Lithium soap
Base oil		-	Synthetic hydrocarbon oil, Mineral oil
Base oil kinematic viscosity (40°C), mm²/s		JIS K 2220 23. ASTM D 445	71.8
Appearance		-	Yellowish brown, buttery
Worked penetration		JIS K 2220 7. ASTM D 217	410
Dropping point, °C		JIS K 2220 8. ASTM D 566	188
Oxidation stability (99°C, 100 h), kPa		JIS K 2220 12. ASTM D 942	10
Working stability		JIS K 2220 15. FTMS 791C-313	427
Low-temperature torque (-30°C), mN•m	Drive torque	JIS K 2220 18.	140
	Rotational torque	ASTM D 1478-63	30
Four-ball EP, N	L.N.S.L. W.P. L.W.I.	ASTM D 2596	1569 3089 647

Note: The numbers shown above are typical property values, and are not guaranteed.

Product appearance: 20 L can / 200 L drum

Test items	Test method	RV OIL SB150
Base oil	_	Synthetic hydrocarbon oil, Mineral oil
Base oil kinematic viscosity (40°C, 100°C), mm²/s	JIS K 2220 23. ASTM D 445	158 (40°C) 19.4 (100°C)
Viscosity Index	JIS K 2283	140
Appearance	_	Green
Flash point, °C	JIS K 2265-4	260
Rust-preventing characteristic (60°C, 24h)	ISO 7120 JIS K 2510	pass
Corrosiveness to copper (100°C, 3h)	ISO 2160 JIS K 2513	1a
Foaming characteristics (seq-I, 24°C), mL/mL	ISO 6247 JIS K 2518	0/0
Four-ball EP, N L.N.S.L. W.P. L.W.I.	ASTM D 2783	981 1961 410

Note: The numbers shown above are typical property values, and are not guaranteed.

Glossary

This product features high precision and high rigidity, however, it is necessary to strictly comply with various restrictions and make appropriate to maximize the product's features. Please read this technical document thoroughly and select and adopt an appropriate model based on the actual operating environment, method, and conditions your facility.

Export

When this product is exported from Japan, it may be subject to the export regulations provided in the "Foreign Exchange Order and Export Trade Control Order". Be sure to take sufficient precautions and perform the required export procedures in advance if the final operating party is related to the military or the product is to be used in the manufacture of weapons, etc.

Application

If failure or malfunction of the product may directly endanger human life or if it is used in units which may injure the human body (atomic facilities, space equipment, medical equipment, safety units, etc.), examination of individual situations is required. Contact our agent or nearest business office in such a case.

Safety measures

Although this product has been manufactured under strict quality control, a mistake in operation or misuse can result in breakdown or damage, or an accident resulting in injury or death. Be sure to take all appropriate safety measures, such as the installation of independent safeguards.

Product specifications indicated in this catalog

The specifications indicated in this catalog are based on Nabtesco evaluation methods. This product should only be used after confirming that it is appropriate for the operating conditions of your system. In addition, the reference values should be used purely for reference. They do not guarantee the indicated performance.

Operating environment

Use this product under the following environment:

- · Location where the ambient temperature is between -10°C and 40°C (for AF series, between 0°C and + 40°C)
- \cdot Location where the humidity is less than 85% and no condensation occurs (for AF series, between 20% and 85% RH)
- · Location where the altitude is less than 1,000 m
- Well-ventilated location

Do not install this product at the following locations.

- · Locations where a lot of dust is collected
- · Outdoor areas that are directly affected by wind and rain
- \cdot Locations near to areas that contain combustible, explosive, or corrosive gases and flammable materials
- · Location that is heated due to heat transfer and radiation from peripherals and direct sun
- · Locations where the performance of the motor can be affected by magnetic fields or vibration

Note 1: If the required installation environment cannot be established, contact our customer representative in advance.

Note 2: When using the reduction gear under special conditions (clean room, equipment for food, concentrated alkali, high-pressure steam, etc.), contact our customer representative in advance.

Maintenance

The standard replacement time for lubricant is 20,000 hours. However, when operation involves a reduction gear surface temperature above 40°C, the state of degradation of the lubricant should be checked in advance of that and the grease replaced earlier as necessary.

Operation temperature

Please operate under conditions where the surface temperature of the reduction gear does not exceed 60°C. If the temperature exceeds 60°C, there is a risk of damaging the product. The AF series also has addition limitations regarding the surface temperature of the motor. For details, please refer to the product catalogs and operation manuals.

Output rotation angle

When the range of the rotation angle is small (10 degrees or less), the service life of the reduction gear may be reduced due to poor lubrication or the internal parts being subject to a concentrated load.

Note: Contact us in case the rotation angle is 10 degrees or less.

Documents

Product details, safety information and detailed instructions can be found in the product catalogs and operation manuals. These documents are downloadable from the following website.

URL: https://precision.nabtesco.com/en/

COMMON

Torsional rigidity, lost motion, backlash

When torque is applied to the output shaft while the input shaft is fixed, torsion occurs in the reduction gear. The change in torsion is described in the hysteresis curve, and Torsional rigidity, lost motion and backlash can be calculated from this data.

Allowable Moment and Allowable Thrust Load

The external load moment may be applied to the reduction gear during normal operation. The allowable values of the external moment and the external axial load at this time are each referred to as "allowable moment" and "Allowable Thrust Load".

Section (All States of Control of Control

For COMPONENT SETS, GEARHEADS

Rated service life

The lifetime resulting from the operation with the rated torque and the rated output speed is referred to as the "rated service life".

Momentary maximum allowable torque

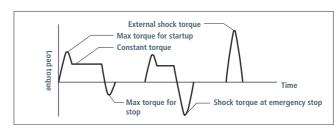
A large torque may be applied to the reduction gear due to execution of emergency stop or by an external shock. In such a situation, the allowable value of the momentary applied torque is referred to as "momentary maximum allowable torque".

Note: Be careful that the momentary excessive torque does not exceed the momentary maximum allowable torque.

Allowable acceleration/deceleration torque

When the machine starts or stops, the load torque to be applied to the reduction gear is larger than the constant-speed load torque due to the effect of the inertia torque of the rotating part. In such a situation, the allowable torque during starting/stopping is referred to as "allowable acceleration/deceleration torque".

Note: Be careful that the load torque, which is applied at startup and stop, does not exceed the allowable acceleration/deceleration torque.



Allowable output speed

The allowable value for the reduction gear's output speed during operation without a load is referred to as the "allowable output speed".

Note: Depending on the conditions of use (duty ratio, load, ambient temperature), the reduction gear temperature may exceed 60°C even when the speed is under the allowable output speed. In such a case, either take cooling measures or use the reduction gear at a speed that keeps the surface temperature at 60°C or lower.

For SERVO ACTUATORS

Rated torque

Calculated value with consideration of the motor rated torque, reduction speed ratio, and reduction gear efficiency.

Momentary maximum allowable torque

Calculated value with consideration of the motor torque, reduction speed ratio, and reduction gear efficiency when the motor torque limit is set.

Rated output speed

Calculated value with consideration of the motor rated speed and reduction speed ratio.

Momentary maximum output speed

Calculated value with consideration of the motor maximum speed and reduction speed ratio.

Note: Be aware of cooling conditions so that the surface temperature of the reduction gear does not exceed 60°C during use.

Brake holding torque

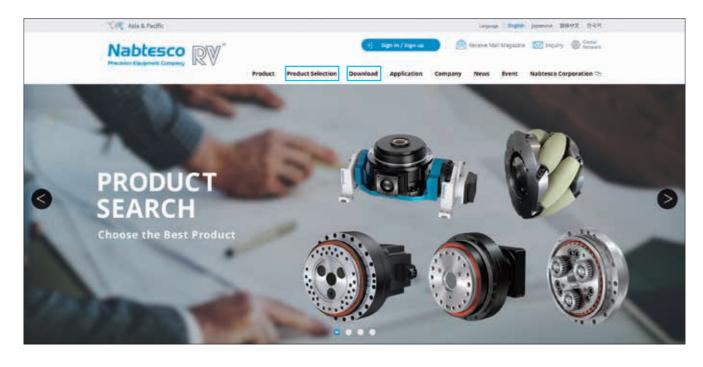
Calculated value with consideration of the motor brake torque, reduction speed ratio, and reduction gear efficiency.

Note: The motor built-in brake is for holding the stop state. Do not use the brake to stop a moving load.

Introduction of Our Website

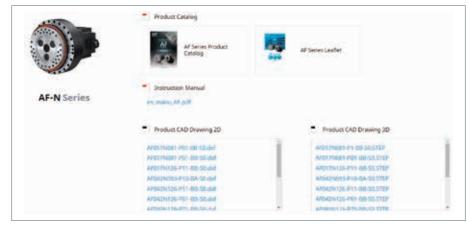
On the Website, you can use our product selection system and also download catalogues, user manuals and 2D/3D CAD drawing data for products. (Membership registration is required.)

URL: https://precision.nabtesco.com/en/



Download

- 2D/3D CAD Drawings
- Product Catalogs
- Product Leaflets
- Operation Manuals



Product Selection

- Simple Product Selection
- Detailed Product Selection
- GH Product Selection



A digital version of this catalogue can also be accessed on the Website. (Suitable for PCs, smartphones, tablets)

Warranty

- 1. In the case where Nabtesco confirms that a defect of the Product was caused due to Nabtesco's design or manufacture within the Warranty Period of the Product, Nabtesco shall repair or replace such defective Product at its cost. The Warranty Period shall be from the delivery of the Product by Nabtesco or its distributor to you ("Customer") until the end of one (1) year thereafter, or the end of two thousand (2,000) hours from the initial operation of Customer' equipment incorporating the Product at end user's production line, whichever comes earlier.
- Unless otherwise expressly agreed between the parties in writing, the warranty obligations for the Product shall be limited to the repair or replacement set forth herein. OTHER THAN AS PROVIDED HEREIN, THERE ARE NO WARRANTIES ON THE PRODUCT, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRAN-TY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.
- 3. The warranty obligation under the Section 1 above shall not apply if:
 - (1) the defect was caused due to the use of the Product deviated from the Specifications or the working conditions provided by Nabtesco;
- (2) the defect was caused due to exposure to foreign substances or contamination (dirt, sand etc.)
- (3) lubricant or spare part other than the ones recommended by Nabtesco was used in the Product;
- (4) the Product was used in an unusual environment (such as high temperature, high humidity, a lot of dust, corrosive/volatile/inflammable gas, pressurized/depressurized air, under water/liquid or others except for those expressly stated in the Specifications);
- (5) the Product was disassembled, re-assembled, repaired or modified by anyone other than Nabtesco;
- (6) the defect was caused due to the equipment into which the Product was installed;
- (7) the defect was caused due to an accident such as fire, earthquake, lightning, flood or others; or
- (8) the defect was due to any cause other than the design or manufacturing of the Product.
- 4. The warranty period for the repaired/replaced Product/part under the Section 1 above shall be the rest of the initial Warranty Period of the defective Product subjected to such repair/replace.